

## **SYSTEM FOR REMOVAL OF INERTS FROM FUEL CELL REACTANTS**

### **RELATED APPLICATIONS**

5           This application claims priority under 35 U.S.C. §119(e) from U.S. Provisional Patent Application No. 60/431,925, that was filed on December 9, 2002, that is entitled "INERT REMOVAL SYSTEM FOR PEM FUEL CELLS," and the entire disclosure of which is hereby incorporated by reference in its entirety herein.

### **FIELD OF THE INVENTION**

10           The present invention generally relates to fuel cells and, more particularly, to a system for removal of inert gases from one or more fuel cell reactants.

### **BACKGROUND OF THE INVENTION**

15           Fuel cells are devices that convert chemical reactants, namely an oxidant/oxidizer and a fuel, into electricity. Recent advances in fuel cell technology have increased their efficiency and lowered their cost, which has allowed fuel cells to compete with other more conventional types of energy conversion devices such as combustion engines and batteries. The variety in the types and sizes of fuel cells makes them versatile for use in a  
20           variety of applications, including providing electrical power for laptop computers, powering vehicles, and even providing electrical power for homes.

          Fig. 1 illustrates a typical electrical power generator **100** that utilizes a fuel cell **102** to generate electricity. Electrical power generator **100** includes recycle system **112** for a fuel. Fuel cell **102** has a fuel inlet **104** for input of fuel into fuel cell **102** from a fuel

source. Any fuel not consumed by fuel cell 102 for the generation of electricity exits fuel cell 102 through fuel outlet 106. Fuel recycle system 112 recirculates unconsumed fuel from fuel outlet 106 back to fuel inlet 104.

Fuel cell 102 also has an oxidant inlet 108 for input of oxidant into fuel cell 102 from an oxidant source. The oxidant will chemically react within the fuel cell with the fuel to produce electricity and a reactant product. The reactant product generated by the reaction of the oxidant and the fuel will exit fuel cell 102 through oxidant outlet 110. The reactant product may be discharged for disposal.

One type of fuel cell that has garnered a significant amount of research and interest is the polymer electrolyte membrane (PEM) fuel cell. The PEM fuel cell operates by supplying hydrogen to an anode, where a catalyst, typically a platinum-containing catalyst, separates the hydrogen into electrons and protons. The electrons that are separated from the hydrogen are transported to a cathode via an external circuit, which can be used to provide electrical power for a desired application/electrical load (electric motor, communication systems, propulsion systems, etc.). The protons are transported from the anode to the cathode through a solid electrolyte, namely a polymer electrolyte membrane (PEM). The PEM is a solid polymer and is typically made from a proton conductive fluoropolymer.

Oxygen is supplied to the cathode of the PEM fuel cell as pure oxygen or oxygen diluted with other gases. For example, the oxygen can be supplied to the cathode in the form of ambient air. At the cathode, the protons and electrons, aided by a catalyst, combine with the oxygen to produce water as a reactant product.

One problem encountered by some PEM fuel cells is a build up of inert gases (inerts) on the anode side of the fuel cell. The inerts diffuse into the fuel cell from the ambient environment because of the low partial pressure of nitrogen and other inerts present in the fuel cell system. Additionally, if the oxygen feed into the cathode contains inerts, for example if air is used, then the inerts in the oxygen feed will eventually diffuse from the cathode to the anode side of the fuel cell. The build up of inerts on the anode side of the fuel cell has the effect of displacing the hydrogen. The displacing of the hydrogen by the inerts keeps the hydrogen from contacting the catalyst and generating electrons and protons. When the inerts reach a high enough concentration, very little, if any, hydrogen contacts the catalyst and the fuel cell stops producing electricity.

Conventionally, the inerts problem is handled by periodic venting/purging of the anode side of the fuel cell. The venting/purging removes the inerts from the anode, thereby allowing the hydrogen access to the catalyst. However, when the anode side of the fuel cell is purged, valuable hydrogen is also purged. The amount of hydrogen purged with the inerts can be at least somewhat controlled to limit the amount of lost hydrogen by timing the purge cycle to efficiently remove the inerts. Even with efficient purging of the anode, however, a significant portion of the hydrogen is lost to purging of the inerts.

Depending on the application of the fuel cell, losing 10 percent of the hydrogen on every purge may be tolerable. For example, in automotive applications, losing 10 percent of the hydrogen on every purge is not a significant issue because the vehicles must be periodically re-fueled anyway. In closed loop systems such as space systems and

the like, efficiencies are of major importance and losing 10 percent of the hydrogen each purge is not acceptable.

Thus, there is a need for an improved way of dealing with inerts in hydrogen fuel cells, particularly closed looped systems, that reduces or eliminates the purging of valuable hydrogen.

### BRIEF SUMMARY OF THE INVENTION

A first aspect of the present invention is embodied by an electrical power plant that generally includes a fuel cell and a first reactant recycle system. The fuel cell includes a first reactant inlet (e.g., an inlet for a first reactant) and a first outlet (e.g., for a first discharge out of the fuel cell). The first reactant recycle system is fluidly interconnectable with the first outlet of the fuel cell. "Fluidly interconnectable" herein means that the relevant components may be in constant fluid communication or may be selectively placed in fluid communication (e.g., by operation of a valve). In any case, the first reactant recycle system includes a separator. This separator in turn includes a separator inlet, a first separator outlet, and a second separator outlet. The separator inlet is fluidly interconnectable with the first outlet of the fuel cell, the first separator outlet is fluidly interconnectable with the first reactant inlet of the fuel cell, and the second separator outlet is fluidly interconnectable with the separator inlet without having to progress back through the fuel cell. The second separator outlet may be viewed as a fuel cell bypass for redirecting a flow back into the separator.

Various refinements exist of the features noted in relation to the first aspect of the present invention. Further features may also be incorporated in the first aspect of the

present invention as well. These refinements and additional features may exist individually or in any combination. The fuel cell may be of any appropriate configuration and may use any appropriate reactant or combination of multiple reactants. In one embodiment, the fuel cell is in the form of a polymer electrolyte membrane fuel  
5 cell. The first reactant inlet thereby may be associated with a single fuel cell or with a plurality of fuel cells, and may be of any appropriate configuration. Similarly, the first reactant recycle system may receive a discharge from a single fuel cell, from multiple fuel cells (e.g., a fuel cell stack) or multiple fuel cell stacks. The first outlet thereby may be associated with a single cell or with a plurality of fuel cells.

10 A flow or discharge from the first outlet of the fuel cell to the first reactant recycle system may be controlled in the case of the first aspect. For instance, a valve may be disposed in-line with a conduit extending between the first outlet of the fuel cell and the first reactant recycle system. Similarly, a flow or discharge from the separator of the first reactant recycle system, through the second separator outlet back to the separator  
15 inlet (that again bypasses the fuel cell), may be controlled as well. The flow or discharge from the separator through its second separator outlet may be selectively directed to one of multiple flowpaths. For instance, the flow or discharge from the separator through the second separator outlet may be directed through a conduit to a three-way valve. One of the outlet ports to this valve may direct a flow or discharge back to the separator inlet in a  
20 manner that bypasses the fuel cell. Another of the outlet ports to this valve may direct a flow or discharge to an appropriate source (e.g., a storage vessel; outside the electrical power plant; a second reactant inlet that may be associated with the fuel cell, and that will be discussed in more detail below).

The first separator inlet associated with the first aspect may be in any appropriate form, including without limitation in the form of a single port, in the form of individual multiple ports, or in the form of a common manifold associated with multiple inlet conduits to the separator. The second separator outlet may be fluidly interconnectable with the separator inlet in any appropriate manner. For instance, a conduit may extend from the second separator outlet to a conduit that extends from the first outlet of the fuel cell to the separator inlet. Another option would be for a conduit to extend from the second separator outlet directly to the separator inlet (e.g., one conduit could extend from the first outlet of the fuel cell to one port of the separator inlet, and another conduit could extend from the second separator outlet to another port of the separator inlet).

The first reactant inlet for the fuel cell used by the first aspect may be in any appropriate form, including without limitation in the form of a single port, in the form of individual multiple ports, or in the form of a common manifold associated with multiple first reactant inlet conduits to the fuel cell. The first separator outlet may be fluidly interconnectable with the first reactant inlet of the fuel cell in any appropriate manner. For instance, a conduit may extend from the first separator outlet to a conduit that extends from a first reactant storage vessel or source to the first reactant inlet of the fuel cell. Another option would be for a conduit to extend from the first separator outlet directly to the first reactant inlet of the fuel cell (e.g., one conduit could extend from the first separator outlet into one port of the first reactant inlet, and another conduit could extend from a first reactant storage vessel or source to another port of the separator inlet). Yet another option would be for a conduit to extend from the first separator outlet to a first

reactant storage vessel or source that is fluidly interconnectable with the first reactant inlet of the fuel cell.

The separator used by the electrical power plant of the first aspect may be of any appropriate configuration. In one embodiment, this separator includes an anode and a cathode that are separated by a solid electrolyte. Any appropriate solid electrolyte may be utilized, including without limitation a polymer, a fluoropolymer, a ceramic, or a metal oxide. Typically the solid electrolyte will be tailored to the type of the first reactant that is to be recovered from the flow out of the first outlet of the fuel cell for re-direction to the first reactant inlet.

The electrical power plant of the first aspect may be characterized as including a first flowpath (e.g., created by a conduit) from the first outlet of the fuel cell to the separator inlet, a second flowpath (e.g., created by a conduit) from the first separator outlet to the first reactant inlet of the fuel cell, and a third flowpath (e.g., created by a conduit) from the second separator outlet back to the separator inlet that bypasses the fuel cell. The first reactant recycle system may include an accumulator that is associated with the first flowpath such that the accumulator is disposed between the first outlet of the fuel cell and the separator. The third flowpath (associated with the second separator outlet) may merge with the first flowpath (associated with the separator inlet) at a location that is between the accumulator and the separator, or at a location between the accumulator and the first outlet of the fuel cell. Another option would be for the first and third flowpaths each to individually connect with the separator inlet. In any case, an appropriate valve or the like may be associated with the third flowpath to control the flow from the second separator outlet back to the separator inlet in a manner that bypasses the fuel cell. An

appropriate pump or other fluid displacement device also may be associated with the third flowpath to provide a flow from the second separator outlet back to the separator inlet in a manner that bypasses the fuel cell.

The fuel cell utilized by the first aspect may include a second reactant inlet and a second outlet. A first reactant source (e.g., a fuel, such as hydrogen) may be fluidly interconnectable with the first reactant inlet, while a second reactant source (e.g., an oxidant/oxidizer, such as air, pure oxygen, or a combination thereof) may be fluidly interconnectable with the second reactant inlet. A second reactant recycle system may be associated with the second outlet of the fuel cell for recovering a second reactant for re-use in the fuel cell. In one embodiment, this second reactant recycle system uses an anode and a cathode that are separated by a solid electrolyte. Another embodiment utilizes multiple recovery chambers or vessels for the second reactant recycle system.

A second aspect of the present invention is embodied by an electrical power plant that includes a fuel cell, a first reactant recycle system, a first flowpath, a second flowpath, and a third flowpath. The fuel cell includes a first reactant inlet and a first outlet. The first reactant recycle system includes a separator that in turn includes a separator inlet, a first separator outlet, and a second separator outlet. The first flowpath extends from the first outlet of the fuel cell to the separator inlet. The second flowpath extends from the first separator outlet to the first reactant inlet of the fuel cell. The third flowpath extends from the second separator outlet to the separator inlet, bypassing the fuel cell.

Various refinements exist of the features noted in relation to the second aspect of the present invention. Further features may also be incorporated in the second aspect of



the present invention as well. These refinements and additional features may exist individually or in any combination. The various features discussed above in relation to the first aspect may be used by this second aspect, individually or in any appropriate combination.

5           A third aspect of the present invention is embodiment by a method for generating electrical power. A first reactant feed is provided to a fuel cell for the production of electrical power. A first exit stream from the fuel cell is directed to a separator. At least a portion of the first reactant in the first exit stream is separated from the remainder to define a first separated reactant stream. This first separated reactant stream is directed  
10 out of the separator. A portion of the first exit stream from the fuel cell is recycled/recirculated through the separator without having to pass back through the fuel cell to continually allow the first reactant to be recovered from the first exit stream.

          Various refinements exist of the features noted in relation to the third aspect of the present invention. Further features may also be incorporated in the third aspect of the  
15 present invention as well. These refinements and additional features may exist individually or in any combination. The first reactant feed may be a fuel (e.g., hydrogen) or an oxidant/oxidizer (e.g., oxygen, and including pure oxygen, air, or a combination thereof). In the case where the first reactant is in the form of hydrogen, the separator may utilize an anode, a cathode, and an intermediate solid electrolyte that transports hydrogen  
20 ions from the anode to the cathode. In the case where the first reactant is in the form of oxygen, the separator may utilize an anode, a cathode, and an intermediate solid electrolyte that transports oxygen ions from the cathode to the anode.

Both inerts and first reactant will typically be contained in the first exit stream from the fuel cell in the case of the third aspect. Preferably a substantial portion of the first reactant is recovered from this first exit stream out of the fuel cell, at least ultimately for reuse by the fuel cell for generating electrical power. The first separated reactant stream containing the recovered first reactant may be directed to an appropriate first reactant storage vessel or source that is fluidly interconnectable with the fuel cell, or may be directed immediately back to the fuel cell for use in the generation of electrical power. Remaining portions of the first exit stream are re-processed to enhance the amount of first reactant that is recovered. Preferably, substantially little to no first reactant remains in the first exit stream after processing in accordance with the third aspect has been terminated.

Recycling of the first exit stream from the fuel cell through the separator in accordance with the third aspect may be initiated after terminating the discharge of the first exit stream from the fuel cell. That is, "first exit stream" encompasses a volume of fluid that has been discharged from the fuel cell, and is not limited to a continual flow from the fuel cell. This volume of fluid is processed to preferably maximize the recovery of first reactant therefrom. Once the desired amount of recovery of first reactant has been realized, the remaining, now preferably first reactant depleted fluid may be directed out of the separator. One option would be to discharge the first reactant depleted fluid to the environment. Another option would be to discharge the first reactant depleted fluid to an appropriate storage vessel. Yet another option would be to discharge the first reactant depleted fluid into a second reactant inlet that may be associated with the fuel cell.

The fuel cell used in relation to the third aspect may direct a second reactant (e.g., oxidizer) into the fuel cell for use in the generation of electrical power. A second exit stream containing second reactant may be directed out of the fuel cell. At least part of the second reactant in this second exit stream may be recovered by using an appropriate solid electrolyte membrane disposed between an anode and cathode. Another option for recovering at least part of the second reactant from the second exit stream would be to use at least two different recovery chambers/vessels. Yet another option is for the second reactant to be recovered using at least two different recovery chambers/vessels and by using an appropriate solid electrolyte membrane disposed between an anode and cathode.

A fourth aspect of the present invention is embodied by an electrical power plant that includes a fuel cell, a first reactant recycle system, and a second reactant recycle system. The fuel cell includes a first and second reactant inlets, as well as first and second outlets. The first reactant recycle system is fluidly interconnectable with the first outlet of the fuel cell, while the second reactant recycle system is fluidly interconnectable with the second outlet of the fuel cell. The first reactant recycle system includes a separator in the form of a cathode and an anode separated by a solid first electrolyte, and functions to recover a first reactant for reuse by the electrical power plant. The second reactant recycle system may be in one of two forms, but in any case functions to recover a second reactant for reuse by the electrical power plant. One option is for the second reactant recycle system to be in the form of a cathode and an anode separated by a solid second electrolyte. Another option is for the second reactant recycle system to utilize multiple recovery chambers or vessels. Yet another option is for the second reactant

recycle system to utilize at least two different recovery chambers/vessels and utilize an appropriate solid electrolyte membrane disposed between an anode and cathode.

Various refinements exist of the features noted in relation to the fourth aspect of the present invention. Further features may also be incorporated in the fourth aspect of the present invention as well. These refinements and additional features may exist individually or in any combination. The various features discussed above in relation to the first aspect may be used by this fourth aspect, individually or in any appropriate combination.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a schematic of a conventional (prior art) electrical power generator utilizing a fuel cell and including a reactant recycle system for the fuel.

Figures 2a and 2b show schematics of electrical power generators using two different embodiments of reactant recycle systems.

Figures 3 and 4 show illustrations of two different separators that may be used by the reactant recycle systems of Figures 2a and 2b, respectively.

Figure 5 shows a schematic of another embodiment of an electrical power generator that includes a reactant product recovery system.

Figure 6 shows a flow diagram of one embodiment of a regenerative fuel cell system.

Figure 7 shows a more detailed schematic of a regenerative fuel cell system in accordance with the embodiment of Figure 6.

DETAILED DESCRIPTION OF THE INVENTION

The present invention will now be described in relation to the accompanying drawings, which at least assist in illustrating its various pertinent features.

Fig. 2a shows a schematic of one embodiment of an electrical power generator and that is identified by reference numeral **200a**. Electrical power generator **200a** includes a fuel cell **202a** that operates to produce electrical power by reacting hydrogen and oxygen. The term “fuel cell” is intended to include a single fuel cell and/or a plurality of fuel cells in a fuel cell stack. The oxygen supplied to fuel cell **202a** may be diluted with inert gases (inerts). By “inerts,” it is meant gases that are not used by the fuel cell **202a** to produce electricity, but only dilute one or more of the reactants (oxygen and hydrogen). It should be noted that in other embodiments, fuel cell **202a** may operate on pure oxygen. The oxygen supplied to fuel cell **202a** may be supplied by air, pure oxygen or a combination of air and pure oxygen as shown in Fig. 2a. Oxygen entering fuel cell **202a** is first diluted with air in the illustrated embodiment. The air may be supplied from the ambient environment and is directed through a filter **218** and displaced by pump **220** to be combined with the oxygen. The diluted oxygen enters fuel cell **202a** through oxygen inlet **208**, where it reacts with hydrogen to generate electricity and form water as a reactant product. The water reactant product exits fuel cell **202a**, along with excess oxygen not consumed in the reaction and inerts from the air, through oxygen outlet **210**.

Oxygen recycle system **214a** recycles the oxygen and inerts exiting through oxygen outlet **210** back to oxygen inlet **208** for reuse by fuel cell **202a**. Oxygen recycle system **214a** includes reactant product recovery system **216** that separates the water reactant product from the oxygen and inerts, with the separated oxygen and inerts being

displaced by pump **217** back to oxygen inlet **208**. The water reactant product can be discharged or reused if electrical power generator **200a** is part of a closed loop/regenerative system.

Electrical power generator **200a** includes a humidifier **222** that humidifies hydrogen before the hydrogen enters fuel cell **202a**. Hydrogen enters fuel cell **202a** through hydrogen inlet **204**. Excess hydrogen not consumed during operation of fuel cell **202a** exits fuel cell **202a** through hydrogen outlet **206**. Any inerts that have diffused to the anode side from the cathode side will also exit fuel cell **202a** through hydrogen outlet **206**. Hydrogen recycle system **212** recycles hydrogen from hydrogen outlet **206** to hydrogen inlet **204** for reuse in fuel cell **202a**.

Hydrogen recycle system **212** includes a conduit **221** that extends from hydrogen outlet **206** to separator inlet **230**. An accumulator **226** (e.g., a tank, baffles or an inflatable balloon) is located along conduit **221**. Accumulator **226** is fluidly interconnectable with hydrogen outlet **206** and is operable to accumulate hydrogen and inerts that exit fuel cell **202a** through hydrogen outlet **206**. A valve **224**, also located along conduit **221**, is operable to fluidly isolate accumulator **226** from hydrogen outlet **206**, whenever desired. Hydrogen recycle system **212** also includes a separator **228** that separates hydrogen from inerts. Separator **228** has a first inlet **230** that is fluidly interconnectable with accumulator **226**. Separator **228** receives a feed of hydrogen and inerts from accumulator **226** through first separator inlet **230**. Thus, there is a flowpath as indicated by reference numeral **223** from hydrogen outlet **206** to first inlet **230** that is created by conduit **221** and accumulator **226**. The hydrogen that is separated from the inerts by separator **228** exits separator **228** through a first separator outlet **232**, which is

fluidly interconnectable with the hydrogen inlet 204, through a conduit 233. A flowpath indicated by reference numeral 231, from first separator outlet 232 to hydrogen inlet 204, is created by conduit 233. The inerts and any remaining hydrogen that has not been separated by separator 228 exit separator 228 through a second separator outlet 234. A conduit 235 extends from separator outlet 234 and is fluidly interconnectable with conduit 221. The second separator outlet 234 is fluidly interconnectable with the accumulator 226 by conduit 235 (without progressing through fuel cell 202a) or with the oxygen inlet 208, by conduit 239 depending upon the configuration of a three-way valve 238. The inerts and remaining hydrogen may be pumped out of separator 228 and back into accumulator 226 by pump 236 with valve 238 in one configuration. The inerts and remaining hydrogen pumped out of separator 228 will combine with hydrogen and inerts accumulating in accumulator 226 from fuel cell 202a. Thus, there is a flowpath indicated by reference numeral 237 from separator outlet 234 to separator inlet 230, created by conduit 235, pump 236, conduit 221 and accumulator 226. In another configuration, valve 238 is operable to fluidly isolate second outlet 234 from fluid accumulator 226, and to thereby direct a flow through conduit 239 to oxygen inlet 208 and into fuel cell 202a. Therefore, a flowpath indicated by reference numeral 241 from separator outlet 234 to oxygen inlet 208 is created by conduit 235, pump 236 and conduit 239.

Hydrogen recycle system 212 can be operated in two different modes. In a first mode, valve 224 is operated to allow fluid communication between the hydrogen outlet 206 and accumulator 226, and valve 238 is operated to allow fluid communication between second outlet 234 and accumulator 226 (without progressing through fuel cell 202a). A hydrogen feed enters fuel cell 202a through hydrogen inlet 204. Some

hydrogen will be consumed by fuel cell **202a** to produce electricity. Unconsumed hydrogen will exit fuel cell **202a** through hydrogen outlet **206**, along with any inerts that have diffused to the anode side of the fuel cell. The hydrogen and inerts exiting through hydrogen outlet **206** will accumulate in accumulator **226**. Hydrogen and inerts from  
5 accumulator **226** are then directed to separator **228** through separator inlet **230**. Separator **228** will separate at least a portion of the hydrogen from the inerts, and recycle the separated portion of hydrogen back to the hydrogen inlet **204** through a first separator outlet **232**. The inerts and remaining hydrogen that was not separated out by separator **228** are pumped out of separator **228** and back to accumulator **226** (without having to  
10 pass back through fuel cell **202a**), by pump **236** (there is no fluid flow through conduit **239** to oxygen inlet **208** at this time). The hydrogen and inerts pumped out of separator **228** will combine with hydrogen and inerts being accumulated from fuel cell **202a**. The hydrogen and inerts will be continually recirculated from accumulator **226** to separator **228** and again to accumulator **226**. Because separator **228** removes hydrogen from the  
15 recirculating fluid of hydrogen and inerts, the concentration of inerts in the recirculating fluid will increase over time. The recirculation of hydrogen and inerts will typically continue until the inerts in accumulator **226** reach a predetermined concentration. Any way of determining when to change the operational mode of the hydrogen recycle system **212** may be utilized.

20 When the inerts in accumulator **226** reach a predetermined concentration or otherwise when a determination is made to change operational modes, the hydrogen recycle system **212** may be operated in a second mode of operation. In the second mode of operation, valve **224** is then operated so that accumulator **226** is fluidly isolated from



hydrogen outlet 206 and does not accumulate any additional hydrogen and inerts from fuel cell 202a. The hydrogen and inerts are circulated from accumulator 226 to separator 228, where hydrogen is separated and directed to fuel cell 202a through hydrogen inlet 204, with the unseparated hydrogen and inerts being pumped by pump 236 back to  
5 accumulator 226 (without first passing through fuel cell 202a, and thereby bypassing fuel cell 202a), as described above. However, since accumulator 226 is not accumulating additional hydrogen from fuel cell 202a, the fluid recirculating from accumulator 226 to separator 228 and back to accumulator 226 is being depleted of hydrogen. The recirculation in this fashion may continue until a desired portion of the hydrogen has been  
10 separated from the inerts. Preferably, substantially all of the hydrogen is separated from the inerts (e.g., hydrogen remains in only parts per thousand and preferably only in parts per million). When substantially no hydrogen remains in the fluid or otherwise when a determination has been made that hydrogen recovery operations may be terminated, valve 238 is operated to create fluid isolation between pump 236 and accumulator 226 and to  
15 create fluid communication between pump 236 and oxygen inlet 208. The inerts are then pumped out of separator 238 and accumulator 226 and directed to oxygen inlet 208, where they may be advantageously used to dilute the oxygen entering fuel cell 202a.

After removal of the inerts from the separator 228 and accumulator 226, valve 238 is operated to again fluidly isolate pump 236 from oxygen inlet 208 and allow fluid  
20 communication between pump 236 and accumulator 226.

It should be noted that fuel cell 202a is operable to produce electricity when fuel recycle system 212 is operating in either the first mode or the second mode described

above. Alternatively, fuel cell **202a** may be stopped from producing electricity when system **212** is operating in either the first mode or the second mode described above.

As described above, the electrical power generator **200a** illustrated in Fig. 2a has the advantage of removing inerts from the hydrogen, preferably without any significant loss of the valuable hydrogen. Additionally, in the electrical power generator **200a**, the inerts are reused for diluting the oxygen before entering fuel cell **202a**. The ability to conserve reactants and recycle the inerts for reuse makes the electrical power generator **200a** particularly suitable for use in closed loop/regenerative power plants.

Fig. 2b is a schematic of a second embodiment of an electrical power generator and that is identified by reference numeral **200b**. Corresponding parts from Fig. 2a are numbered the same in Fig. 2b. Electrical power generator **200b** includes a fuel cell **202b** that operates to produce electricity by reacting hydrogen and oxygen. In this embodiment, fuel cell **202b** operates on pure oxygen. Electrical power generator **200b** further includes the hydrogen recycle system **212** previously described with respect to Fig. 2a. However, because fuel cell **202b** operates on pure oxygen, the inerts removed by recycle system **212** are not recycled to oxygen inlet **208**. Rather, as shown in Fig. 2b, the inerts may be vented out to the ambient environment or directed to any appropriate storage vessel.

Electrical power generator **200b** also has an oxygen recycle system **214b**, which recycles the oxygen not consumed in the fuel cell **202b** from oxygen outlet **210** back to oxygen inlet **208** for reuse by fuel cell **202b**. Oxygen recycle system **214b** includes reactant product recovery system **216** previously described above. Because fuel cell **202b** operates on pure oxygen, any inerts that have entered electrical power generator

**200b** and combined with the excess oxygen exiting oxygen outlet **210** may be removed prior to recycling unconsumed oxygen from oxygen outlet **210** to oxygen inlet **208**.

Consequently, oxygen recycle system **214b** further includes a system similar to hydrogen recycle system **212**, described with respect to Fig. 2a, for separating oxygen from inerts.

5           Oxygen recycle system **214b** includes an accumulator **242** (e.g. a tank, baffles or an inflatable balloon). Accumulator **242** is fluidly interconnectable with oxygen outlet **210** and is operable to accumulate oxygen and inerts that exit fuel cell **202b** through oxygen outlet **210**. A valve **240** is operable to fluidly isolate accumulator **242** from oxygen outlet **210**, whenever desired. Oxygen recycle system **214b** also includes a  
10   separator **244** that separates oxygen from inerts. Separator **244** has a first inlet **246** that is fluidly interconnectable with accumulator **242**. Separator **244** receives a feed of oxygen and inerts from accumulator **242** through first separator inlet **246**. The oxygen that is separated from the inerts by separator **244** exits separator **244** through a first separator outlet **248**, which is fluidly interconnectable with the oxygen inlet **208**. The inerts and  
15   any remaining oxygen that has not been separated by separator **244** exit separator **244** through a second separator outlet **250**. The second separator outlet **250** is fluidly interconnectable with the accumulator **242** without having to pass back through the fuel cell **202b**. The inerts and remaining oxygen are pumped out of separator **244** and back into accumulator **242** by pump **252**. The inerts and remaining oxygen pumped out of  
20   separator **244** will combine with oxygen and inerts accumulating in accumulator **242** from fuel cell **202b**. A valve **254** is operable to fluidly isolate second outlet **250** from fluid accumulator **242**.

Similar to hydrogen recycle system **212**, oxygen recycle system **214b** can be operated in two different modes. In a first mode, valve **240** is operated to allow fluid communication between the oxygen outlet **210** and accumulator **242**, and valve **254** is also operated to allow fluid communication between second outlet **250** and accumulator **242** (bypassing the fuel cell **202b**). An oxygen feed enters fuel cell **202b** through oxygen inlet **208**. Some oxygen will be consumed by fuel cell **202b** to produce electricity. Unconsumed oxygen will exit fuel cell **202b** through oxygen outlet **210**, along with any inerts that may have diffused into the fuel cell **202b** and the water reactant product. The oxygen, inerts and water exiting through oxygen outlet **210** will enter reactant product recovery system **216**, where the water will be separated out from the oxygen and inerts. The oxygen and inerts exiting product recovery system **216** will accumulate in accumulator **242**. Oxygen and inerts from accumulator **242** are then directed to separator **244** through separator inlet **246**. Separator **244** will separate at least a portion of the oxygen from the inerts, and recycle the separated portion of oxygen back to the oxygen inlet **208** through a first separator outlet **248**. The inerts and remaining oxygen that was not separated out by separator **244** are pumped out of separator **244** and back to accumulator **242** by pump **252** (again, bypassing the fuel cell **202b**). The oxygen and inerts pumped out of separator **244** combine with oxygen and inerts being accumulated from reactant product recovery system **216**. The oxygen and inerts will be continually recirculated from accumulator **242** to separator **244** and again to accumulator **242**. Because separator **244** removes oxygen from the recirculating fluid of oxygen and inerts, the concentration of inerts in accumulator **242** will increase over time. The recirculation of oxygen and inerts will typically continue until the inerts in accumulator **242** reach a

predetermined concentration. Any way of determining when to change the operational mode of the oxygen recycle system **214b** may be utilized.

When the inerts in accumulator **242** reach a predetermined concentration or otherwise when a determination is made to change operational modes, the oxygen recycle system **214b** may be operated in a second mode of operation. In the second mode of operation, valve **240** is then operated so that accumulator **242** is fluidly isolated from oxygen outlet **210** and does not accumulate any additional oxygen and inerts from reactant product recovery system **216**. The oxygen and inerts are recirculated from accumulator **242** to separator **244**, where oxygen is separated and directed to fuel cell **202b**, with the unseparated oxygen and inerts being displaced by pump **252** back to accumulator **242**, as described above. However, since accumulator **242** is not accumulating additional oxygen from reactant product recovery system **216**, the fluid recirculating from accumulator **242** to separator **244** and back to accumulator **242** is continually being depleted of oxygen. The recirculation of oxygen and inerts preferably continues until substantially all of the oxygen has been separated from the inerts or otherwise when a determination has been made that oxygen recovery operations may be terminated. When substantially no oxygen remains in the fluid or otherwise when a determination has been made that oxygen recovery operations may be terminated, valve **254** is operated to create fluid isolation between pump **252** and accumulator **242** and to create fluid communication between pump **236** and the ambient environment or an appropriate storage vessel. The inerts are then displaced out of separator **244** and accumulator **242** to the ambient environment or an appropriate storage vessel by pump

252. After removal of the inerts from the separator 244 and accumulator 242, valve 254 is operated to again allow fluid communication between pump 252 and accumulator 242.

In electrical power generator 200b, hydrogen recycle system 212 and oxygen recycle system 214b may both operate in their first mode of operation when fuel cell 202b is operated to produce electricity, and hydrogen recycle system 212 and oxygen recycle system 214b may both operate in their second mode of operation when fuel cell 202b is not operating to produce electricity. However, each could operate in any mode without regard to operation of the other and without regard to whether fuel cell 202b is operating to produce electricity.

The separators (i.e. 228 and 244) described in Fig. 2a and 2b for separating the reactants (oxygen and hydrogen) from inerts can be any suitable device that selectively separates the desired reactant from inerts. Figs. 3 and 4 illustrate examples of two possible separators that may be used by the hydrogen recycle system 212 and the oxygen recycle system 214b, respectively.

Fig. 3 illustrates one embodiment of a separator that may be used by the hydrogen recycle system 212 and that is identified by reference numeral 300. Separator 300 includes an anode 302, a cathode 304 and a solid electrolyte 306. Solid electrolyte 306 is made of a material that is capable of selectively transporting hydrogen from anode 302 to cathode 304, such as for example a fluoropolymer used in PEM fuel cells. Additionally, separator 300 comprises an inlet 308 for intake of hydrogen and inerts, a first outlet 310 for exit of the hydrogen that is separated from the inerts, and a second outlet 312 for exit of the inerts as well as hydrogen that does not pass through the solid electrolyte 306.

toward cathode 304. A secondary power source 314 is used to apply a potential between anode 302 and cathode 304.

Separator 300 operates by receiving a feed of hydrogen and inerts through inlet 308. The hydrogen and inerts contact anode 302. The surface of anode 302 has a catalyst, similar to catalysts used in PEM fuel cells, that separates the hydrogen into protons and electrons. An electric potential (i.e. a voltage) is applied by secondary power source 314 between anode 302 and cathode 304. The potential applied between anode 302 and cathode 304 can be as large as about 1.2 volts or as small as about 25 millivolts, but is preferably in a range from about 1.1 volts to about 40 millivolts, such as from about 1 volt to about 50 millivolts. With the applied potential, the protons are transported from the anode 302 across the solid electrolyte 306 and recombine with electrons at cathode 304 to reform hydrogen, which exits separator 300 through outlet 310. The inerts remain on anode 302 and exit through outlet 312. Hydrogen that does not pass through solid electrolyte 306 in the direction of cathode 304 also exits through outlet 312.

Fig. 4 illustrates one embodiment of a separator that may be used in the oxygen recycle system 214b and that is identified by reference numeral 400. Separator 400 comprises an anode 402, a cathode 404 and a solid electrolyte 406. Solid electrolyte 406 is made of a material that is capable of selectively transporting oxygen from cathode 404 to anode 402, such as for example metal oxides used in solid oxide fuel cells. Any appropriate metal oxide may be used as solid electrolyte 406, for example yttria-stabilised zirconia, gadolinium doped ceria, hafnia or bismuth oxide. Additionally, separator 400 comprises an inlet 408 for intake of oxygen and inerts, a first outlet 410 for exit of the oxygen that is separated from the inerts, and a second outlet 412 for exit of the

inerts as well as any remaining oxygen that does not pass through the solid electrolyte 406 toward anode 402. A secondary power source 414 is used to apply a potential between cathode 404 and anode 402.

Separator 400 operates by receiving a feed of oxygen and inerts through inlet 408.

5 The oxygen and inerts contact cathode 404. An electric potential (i.e. a voltage) is applied by secondary power source 414 between cathode 404 and anode 402. The potential applied between cathode 404 and anode 402 can be as large as about 1 volt or as small as about 25 millivolts, but is preferably in a range from about 0.75 volts to about 40 millivolts, such as from about 0.5 volts to about 50 millivolts. Similar to a solid oxide  
10 fuel cell, the oxygen at cathode 404 is reduced to negatively charged oxygen ions. With the applied potential, the oxygen ions are transported from cathode 404 across solid electrolyte 406 and combine at anode 402 to reform oxygen, which exits separator 400 through outlet 410. The inerts remain on cathode side 404 and exit through outlet 412. Oxygen that does not pass through the solid electrolyte 406 in the direction of anode 402  
15 also exits through outlet 412.

It should be noted, that recycle systems 212 and 214b may utilize a single separator 300 or 400, or may utilize a plurality of separators 300 and 400. Separators 300 and 400 are merely illustrative examples of possible separators that may be used by the hydrogen recycle system 212 and the oxygen recycle system 214b. As stated above, any  
20 suitable device that selectively separates the desired reactant from inerts may be used.

Referring now to Fig. 5, Fig. 5 shows a schematic of another embodiment of an electrical power generator that is identified by reference numeral 500. Electrical power generator 500 is similar to electrical power generator 200a in Fig. 2a. Corresponding



parts from Fig. 2a are numbered the same in Fig. 5. Electrical power generator 500 includes fuel cell 202a that operates to produce electricity by reacting hydrogen and oxygen. Fuel cell 202a operates as described above. Electrical power generator 500 also includes hydrogen recycle system 212 that is operable as described above with respect to Fig. 2a. Hydrogen recycle system 212 separates hydrogen from inerts, recycles the separated hydrogen to hydrogen inlet 204 and directs the inerts to oxygen inlet 208 to dilute the oxygen provided to fuel cell 202a for production of electricity.

Electrical power generator 500 further includes oxygen recycle system 214c, which recycles oxygen and inerts from oxygen outlet 210 back to oxygen inlet 208 for reuse by fuel cell 202a. Oxygen recycle system 214c operates similarly to previously described oxygen recycle system 214a. Oxygen recycle system 214c includes reactant product recovery system 216c that separates the water reactant product from the oxygen and the inerts. The separated oxygen and inerts are displaced by pump 217 back to oxygen inlet 208.

In this embodiment, reactant product recovery system 216c includes a primary recovery chamber 502. Primary recovery chamber 502 has a primary inlet 504 for oxygen, inerts and water reactant product that exit fuel cell 202a. Primary recovery chamber 502 separates the oxygen and inerts from the water reactant product. The oxygen and inerts exit primary recovery chamber 502 through primary gas outlet 506 and are pumped back to oxygen inlet 208 by pump 217. The water reactant product exits primary recovery chamber 502 through primary liquid outlet 508. Reactant recovery system 216c also includes second recovery chamber 512. Second product recovery chamber 512 includes a secondary inlet 514 that is fluidly interconnectable with primary

liquid outlet **508**. A valve **510** is operable to control the fluid communication between primary liquid outlet **508** and secondary inlet **514**. Secondary recovery chamber **512** will separate any remaining oxygen and inerts from the water reactant product. The oxygen and inerts exit secondary recovery chamber **512** through secondary gas outlet **516** and are displaced by pump **518** to be combined with oxygen, inerts and water reactant product exiting fuel cell **202a** and entering primary recovery chamber **502**, or alternatively the oxygen and inerts exiting secondary recovery chamber **512** can be directly displaced to oxygen inlet **208**. The water reactant product exits secondary recovery chamber **512** through secondary liquid outlet **520**. The water reactant product is discharged for disposal, or recycled if electrical power generator **500** is part of a closed loop/regenerative system.

Reactant product recovery system **216c** is operable to recover as much oxygen and inerts as possible from the mixture of oxygen, inerts and water reactant product exiting fuel cell **202a**. Primary recovery chamber **502** will typically recover a majority of the oxygen and inerts from the water reactant product. However, the pressure inside primary recovery chamber **502** is high enough that some oxygen and inerts will remain dissolved in the water reactant product. Consequently, if the water reactant product is discharged from primary recovery chamber **502**, electrical power generator **500** will lose valuable oxygen reactant. Secondary recovery chamber **512** allows the additional oxygen and inerts to be recovered before the water reactant product is discharged. Preferably, secondary recovery chamber **512** will be at a lower pressure than primary recovery chamber **502**, so that when the water reactant product enters secondary recovery chamber **512**, the drop in pressure will reduce the solubility of the oxygen and inerts in the water

reactant product. The reduction in solubility will cause additional oxygen and inerts to separate from the water reactant product and be recovered.

The combination of primary recovery chamber **502** and secondary recovery chamber **512** provide the advantage of recovering more oxygen and inerts from the water reactant product before the water reactant product is discharged. In a closed loop/regenerative power plant, the conservation of reactants is of paramount importance, and the embodiment illustrated in Fig. 5, which combines hydrogen recycle system **212** and reactant product recovery system **216c**, is ideally suited for use in a closed loop/regenerative system.

Fig. 6 shows a flow diagram of a closed loop/regenerative electrical power plant **600**. The electrical power plant **600** includes electrical power generator **500** from Fig. 5, reactant product storage **604**, reactant regenerator **606**, reactant storage **608** and secondary electrical power source **610**. The electrical power plant **600** is operable in at least two different modes, an electrical power generation mode and a reactant regeneration mode. The electrical power plant **600** may be operated in both of these modes simultaneously, but preferably the electrical power plant **600** is operated in only one of these modes at any given time.

When the electrical power plant **600** is operated in the electrical power generation mode, electrical power generator **500** is operated to generate electricity from oxygen and hydrogen supplied from reactant storage **608**. Water reactant product produced by electrical power generator **500** is recovered and stored in reactant product storage **604**. During the electrical power generation mode, oxygen and hydrogen are consumed in electrical power generator **500**, producing the water reactant product.

When the electrical power plant 600 is operated in the reactant regeneration mode, the reactant regenerator 606 is operated to produce the oxygen and hydrogen from the water reactant product supplied from reactant product storage 604. Oxygen and hydrogen produced by reactant regenerator 606 are then recovered and stored in reactant storage 608. Power to operate the reactant regenerator 606 during the regeneration mode is supplied from secondary electrical power source 610. The secondary electrical power source 610 may include any device capable of generating electrical power, for example a photovoltaic electrical power generator, such as one or more arrays of solar cells (also referred to as photovoltaic cells) or a wind electrical power generator. Secondary power source 610 may also be used to power other devices in electrical power plant 600, such as for example separator 228 in electrical power generator 500. During the regeneration mode, water reactant product is consumed in reactant regenerator 606, producing the oxygen and hydrogen to replenish reactant storage 608, ready for the next cycle of operation in the electrical power generation mode.

Fig. 7 is a more detailed schematic of a specific embodiment of the closed loop/regenerative electrical power plant 600 of Fig. 6. Electrical power plant 600 includes the fuel cell electrical power generator 500 of Fig. 5. The electrical power generator 500 operates as previously described above. Corresponding parts from Figs. 5 and 6 are marked with the same part numbers on Fig.7.

Electrical power plant 600 has electrical power generator 500 from Fig. 5, reactant product storage 604, reactant regenerator 606 and reactant storage 608. Reactant product storage 604 includes water storage tanks 702 for storing the water reactant product produced by electrical power generator 500. When power plant 600 is operated

in the electrical power generation mode, water from water storage tanks 702 is directed to a deionizer 704, which removes ions from the water before the water is used by reactant regenerator 606 to make oxygen and hydrogen. A pump 706 directs water from deionizer 704 to reactant regenerator 606.

5        Reactant regenerator 606 includes electrolyzers 712 and 714 that regenerate oxygen and hydrogen from the water supplied by reactant storage 604. The amount of water entering electrolyzers 712 and 714 is controlled by flow limiters 708 and 710 respectively. The oxygen produced by electrolyzers 712 and 714 is directed to a water separator 716, for separation of any water from the oxygen. The water separated in water  
10    separator 716 is displaced by pump 718 to heat exchanger 720 to remove heat from the water. A deionizer 722 removes ions from the water before the water is directed back to electrolyzers 712 and 714 to produce additional oxygen and hydrogen. The oxygen in separator 716 is directed to heat exchanger 724 to remove heat from the oxygen. The oxygen is then directed to another water separator 726 to remove any remaining water  
15    from the oxygen. The water removed from the oxygen in water separator 726 is displaced by pump 728 and is combined with water exiting water separator 716. The water is recycled to electrolyzers 712 and 714 as described above. The oxygen from water separator 726 is then directed to reactant storage 608, where it is stored in oxygen storage tanks 730.

20        The hydrogen produced by electrolyzers 712 and 714 is directed to a water separator 732 to separate water that may have exited electrolyzers 712 and 714 with the hydrogen. Water separated in water separator 732 is displaced by pump 734 into water separator 716, where it combines with the water in water separator 716 and is recycled to

the electrolyzers 712 and 714. The hydrogen from water separator 732 is directed to heat exchanger 736 where heat is removed from the hydrogen. The hydrogen then enters another water separator 738 to remove additional water that may be associated with the hydrogen. The water removed in separator 738 is combined with the water removed from water separator 732 and is recycled to the electrolyzers 712 and 714. The hydrogen from water separator 738 is then directed to reactant storage 608, where it is stored in hydrogen storage tanks 740.

Oxygen and hydrogen stored in reactant storage 608 are utilized by electrical power generator 500 to produce electricity. Valve 750 is operable to control fluid communication between hydrogen storage tanks 740 and hydrogen inlet 204. Valve 742 is operable to control fluid communication between oxygen storage tanks 730 and oxygen inlet 208. When electrical power plant 600 is operating in electrical power generation mode, oxygen is directed from oxygen storage tanks 730 to heat exchanger 746, which cools the oxygen before it enters into fuel cell 202a. The oxygen is diluted with air or inerts recycled from hydrogen recycle system 212 before entering fuel cell 202a. The air is supplied by the ambient environment and enters electrical power plant 600 through air inlet 748. In other embodiments, the air could be supplied from air storage tanks or as stated previously, fuel cell 202a could be operated on pure oxygen. The diluted oxygen enters fuel cell 202a through oxygen inlet 208. The oxygen reacts with the hydrogen in fuel cell 202a to generate electricity and form the water reactant product. The oxygen not consumed during the reaction to produce electricity exits through oxygen outlet 210 and is recycled by oxygen recycle system 214c as previously described with respect to Fig. 5. The water reactant product, substantially free of oxygen and inerts, exits secondary

recovery chamber **512** through secondary liquid outlet **520** and is directed to reactant storage **604**, where it is stored in water storage tanks **702**.

When electrical power plant **600** is operating in electrical power generation mode, hydrogen is directed from hydrogen storage tanks **740** to heat exchanger **752**, which cools  
5 the hydrogen before it enters into fuel cell **202a**. The hydrogen is then directed to humidifier **222**, which humidifies the hydrogen before it enters fuel cell **202a**. The humidified hydrogen enters fuel cell **202a** through hydrogen inlet **204**. The hydrogen reacts with the oxygen in fuel cell **202a** to generate electricity and form the water reactant product. The hydrogen not consumed during the reaction to produce electricity exits  
10 through hydrogen outlet **206** and is recycled by hydrogen recycle system **212**, which operates as previously described with respect to Fig. 2a.

As previously stated with respect to Fig. 6, electrical power plant **600** may be operated in electrical power generation mode and reactant regeneration mode simultaneously, but preferably the electrical power plant is operated in only one of these  
15 modes at any given time.

Additionally, electrical power plant **600** includes heat exchanger **756** and pump **754**. Pump **754** transfers a heat transfer fluid through fuel cell **202a** and heat exchangers **746**, **752** and **756**. The heat transfer fluid is circulated through the heat exchangers (**746**, **752** and **756**) and is used to cool fuel cell **202a** and the reactants (oxygen and hydrogen).  
20 before the reactants enter fuel cell **202a**.

Electrical power plant **600** also includes a heat management system **700** that is thermally interconnectable to heat exchangers **756**, **724**, **736** and **720**. Valves **778**, **774**, **776** and **772** control the flow of a heat transfer fluid through heat exchangers **756**, **724**,

736 and 720 and consequently control the thermal communication of the heat exchangers (756, 724, 736 and 720) with heat management system 700. The heat management system 700 includes a reservoir 768 for storing the heat transfer fluid, pumps 770, pump 760, valve 762, heat exchanger 764 and heat exchanger 766. Pumps 770 are operable to transfer the heat transfer fluid in reservoir 768 to heat exchangers 756, 724, 736 and 720. After the heat transfer fluid has circulated through heat exchangers 756, 724, 736 and 720, it circulates through heat exchangers 764 and/or 766, where any heat previously transferred to the heat transfer liquid from heat exchangers 756, 724, 736 and 720 is dissipated to the environment. Pump 760 is operable to create a flow of heat transfer fluid into heat exchanger 764. Valve 762 is operable to control whether the heat transfer fluid progresses through heat exchanger 764 before passing through heat exchanger 766, or whether a portion of the heat transfer fluid passes directly to heat exchanger 766. After heat is dissipated to the environment via heat exchangers 764 and 766, the heat transfer fluid is directed back to reservoir 768 for storage and eventual circulation back to heat exchangers 756, 724, 736 and 720.

The electrical power plant 600 may be used in any application that utilizes electrical power. For example, power plant 600 may be a part of a mobile vehicle such as an automobile, a sea vessel or an airship. Electrical power plant 600 could provide the necessary power for the vehicle's propulsion system, an electric motor, the vehicle's communication system or all of the foregoing. In other applications, electrical power plant 600 could provide electrical power for use in stationary terrestrial applications such as to power homes, office buildings or stationary communication systems. The electrical power plant 600 could be used to provide power to any electrical load.



The foregoing discussion of the invention has been presented for purposes of illustration and description. The foregoing is not intended to limit the invention to only the form or forms specifically disclosed herein. Consequently, variations and modifications commensurate with the above teachings, and the skill or knowledge of the relevant art, are within the scope of the present invention. The embodiments described hereinabove are further intended to explain best modes known for practicing the invention and to enable others skilled in the art to utilize the invention in such, or other, embodiments and with various modifications required by the particular applications or uses of the present invention. It is intended that the appended claims be construed to include alternative embodiments to the extent permitted by the prior art. Although the description of the invention has included description of one or more possible implementations and certain variations and modifications, other variations and modifications are within the scope of the invention, *e.g.*, as may be within the skill and knowledge of those in the art after understanding the present disclosure. It is intended to obtain rights which include alternative embodiments to the extent permitted, including alternate, interchangeable and/or equivalent structures, functions, ranges or steps to those claimed, whether or not such alternate, interchangeable and/or equivalent structures, functions, ranges or steps are disclosed herein, and without intending to publicly dedicate any patentable subject matter. Moreover, any of the features of any embodiment may be combined in any compatible manner with any feature(s) of any other embodiment. For example, any of the features described with respect to any of the embodiments for the electrical power generator described with respect to any of Figures 2a, 2b, and 5 may be incorporated into any closed loop/regenerative electrical power plant described with

respect to Figs. 6-7. Also, any feature or operation of any portion of the electrical power plant described with respect to any of Figures 2a, 2b and 5-7 may be incorporated in any combination into the method of the invention for generating electrical power.

5        Additionally, flowpaths, created by the features/components illustrated in the figures, are not limited to those features/components that are illustrated in the figures. In other embodiments, the flowpaths may be created using conduits or other features/components not shown in the figures.

10        The terms “comprise”, “include”, “have” and “contain”, and variations of those terms, as may be used in relation to the presence of a feature, are intended to indicate only that a particular feature is present, and are not intended to limit the presence of other features.